STEP BY STEP MANUAL RISO Screen Printer GOCCOPRO QS200 Machine Parts



(1) Head Mount Unit

Includes a thermal head and moves between the top and end of a screen frame.

(2) Operation Panel

You can operate the machine status display, image remaking, and machine setting change. **Ref.** "Operation Panel" page 26.

(3) <Emergency STOP> Switch (Emergency Stop Switch)

Press the Emergency STOP switch down to stop the machine.

Once the switch is pressed down, the switch remains depressed.

To release the halt, turn the knob clockwise to the original position, turn the power off, and switch it back on.

(3) Bouton <Arrêt d'urgence> (Bouton d'arrêt d'urgence)

Appuyez sur le bouton d'arrêt d'urgence pour arrêter l'imprimante.

Après que vous avez appuyez sur ce bouton, celui-ci reste enfoncé.

Pour relâcher le bouton, tournez-le dans le sens des aiguilles d'une montre jusqu'à sa position d'origine, mettez l'alimentation hors tension, puis sous tension.

(4) Screen Frame

Strecth RISO DIGITAL SCREEN QS MASTER/GRAY to the frame.

(5) Screen Frame Stopper

Sticks to the stage with a magnet to fix the end side of the screen frame.

UNDERSTANDING IMAGE DIRECTION

Image Direction

The relationship between the direction of the Artwork data created on the computer and the direction of the image transferred onto a screen is shown below.



Your image is going to be printed in a mirrored way.

Leave 80 mm from the edges of the frames to your design (see below) and position it within that space in the print area.



STEP BY STEP MANUAL RISO Screen Printer GOCCOPRO QS200 WORKFLOW

1. Preparing the screen

1 Position the screen frame against the three screen frame guides.



When it is hard to see the screen frame guides, move the Head Mount Unit by hand. After the image-making operation starts, the unit automatically returns to its home position.



2 Hold the screen frame with the screen frame stopper to prevent displacement of the screen frame.



70 mesh : Appropriate for textile printing such as T-shirts and towels, especially printing with coarse-grained ink such as gold ink.

120mesh : Appropriate for textile printing. Well-balanced for printing both fine text and solid images.

200mesh : Appropriate for fine-quality printing on materials like textiles, plastic, metal etc.

STEP BY STEP MANUAL RISO Screen Printer GOCCOPRO QS200 WORKFLOW

2. Preparing the machine

1 Connect the power cable to the machine.



2 Connect a USB cable to the machine.



3 Turn on the power switch of the machine.



STEP BY STEP MANUAL RISO Screen Printer GOCCOPRO QS200 WORKFLOW

3. Sending your file to print

1.1 Create artwork data using an appropriate application on your computer.	1.2 Go to File < Print	1.3 Select "RISO GOCCOPRO QS200 Driver" in [Printer Name].
1.4 Click [Properties]	1.5 Set the image-making conditions. [Basic] tab: Select the Screen frame size from the pulldown menu. FISO SOCCOPRO QS200 Driver Printing Preferences: Image Settive Disco Image Settive Disco Screen frame size Image data size	1.6 [Setting] tab: Set the image-making conditions RESO GOCCOPRO QS200 Driver Printing Preferences RESO GOCCOPRO QS200 Driver Printing Preferences Pensty [0] -16 Jensty [0] -16 Pensty [0] -16 Virting Speed Normal • Normal/ A/ B/ C Repeat writing Normal • Normal/ Twice/ 3 times/ 4 times Uverlap 0 dot • -3/ -2/ -1/ 0/ 1/ 2/ 3 Writing Speed OFF / ON (default)
1.7 [Image Setting] tab: Set the image conditions. Set the image conditions	1.8 When the settings have been made, click [OK].	1.9 When the dialog box returns to [Print] dialog box, click [Print]. The artwork data is transmitted from your computer to the machine